

Work Order ID 119945

119945

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May-30-14 8:43:24 AM

Item ID: D4628-7

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Liner, Lid

Start Date: 5/30/14

Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/30/14

Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: 14-05-30

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4628

A

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per dwg D4628

Prog rev: A

Dwg rev: A

2-Deburr as per dwg

6

0

Jm14-05-30

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

6

0

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May-30-14 8:43:24 AM

Item ID: D4628-7

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Liner, Lid

Start Date: 5/30/14 Start Qty: 6.00 *6*

Cust Item ID:

Required Date: 5/30/14 Req'd Qty: 6.00 *6*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

0.00

120

QC

Memo

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

0.00

130

Packaging

Memo

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

0.00

140

QC

Memo

Quality Control

DAS
27
9-89
14/5/30

6

14/6/2 (6)

DAS
32
9-89

MLJ 14-06-02

MLJ 14-06-02

Picklist Print

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Work Order ID: 119945

119945

Parent Item: D4628-7

D4628-7

Parent Item Name: Liner, Lid

Start Date: 5/30/14

Required Date: 5/30/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA 12.03.29 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-52068		Purchased		No		100	sf	2,739.000	0.875	6			

MKYD6185S 080-P3-52068

Jm14-05-30

Kydex steel grey (52"x96"-.080)

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
therm	2739	
119476	61	
121902	909	
122181	1075	
m127759	347	
m128321	347	

12181
~~12181~~

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENTS
WITHOUT NOTICE
WORK ORDER
NO. 119948

MLJ

14-05-30

0.25 X 45°
CHAMFER
TYP

0.080
REF

D4628-7 LINER, LID

RELEASED
2012-04-04

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY (ALTERNATE) COLOR, 0.080 THICK
REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-7" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 0.42 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D4628	SHEET 4 OF 5
APPROVED	AMP	TITLE	SCALE
DE APPR.		LINER	NTS
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